



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		802565	COVER-ROCKER	2		
2	36	845753T	CAP-OIL FILL	2		
3	27	811588	GASKET-ROCKER COVER	2		3,4
4	10	811589	BOLT (1/4-20 X 5/8 IN.)	14		
5		852003	PUSH ROD	8	(INTAKE)	
5		852004	PUSH ROD	8	(EXHAUST)	
6		816962	VALVE-EXHAUST	8	(STANDARD)	
6		816963T	VALVE-EXHAUST	AR	(.015 O.S.)	2
7		801877	VALVE-INTAKE	8	(STANDARD)	
7		801878	VALVE-INTAKE	8	(.015 O.S.)	
8		845707	GUIDE-PUSH ROD	8		
9		827644A	CAP ASSEMBLY-VALVE	16		3,4
10	26	827645	SEAL-VALVE	16		3,4
11	24	801879T	SPRING-VALVE	16		
12	28	54530	KEY-ROCKER	32		
13		811591T	ARM-ROCKER	16		
14		850472	BALL UNIT	16		
15	10	811593	BOLT-ROCKER ARM	16		
16	15	845669	SHIM-VALVE SPRING (.015)	AR		2
17	938	827495T	HEAD ASSEMBLY-CYLINDER	2		
18	27	850470	GASKET-CYLINDER HEAD	2	(454 MAG)	3
18	27	811546	GASKET-CYLINDER HEAD	2	(502 MAG)	4
19	10	49106	BOLT (7/16-14 X 2 IN.)	8		
20	10	845705	BOLT (7/16-14 X 4-1/16 IN.)	24		
21	36	861124	TUBE-OIL FILL	1		
22	25	29439	O-RING	1		
23	25	811553	GROMMET-PCV HOLE	2		
24	21	806603	VALVE-PCV	1		
25	32	861977 63	HOSE-PCV	1		
26	54	816311T	CABLE TIE	4		
27		97850	ELBOW (90 DEG.)	1		
28	32	807498240	HOSE-VENT	1		
-	27	811572A94	GASKET SET-OVERHAUL	1	(454)	
-	27	805396A92	GASKET SET-OVERHAUL	1	(502)	